

## 16E / 16E-H / 16E-P / 16E-HT Spray Gun Combustion Wire Spraying


Parts List  
PL 96151 EN 04




## Sulzer Metco US, Inc.

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## Spare Parts Categories

### **C = Consumable Parts**

Parts subjected to major wear during normal operation. These parts require replacement on a regular basis.

Recommended in order to avoid downtimes.

### **W = Wear Parts**

Parts used for maintenance service. These parts are likely and expected to wear out during the life of the product.

Wear parts are not subject to warranty.

### **K = Critical Parts**

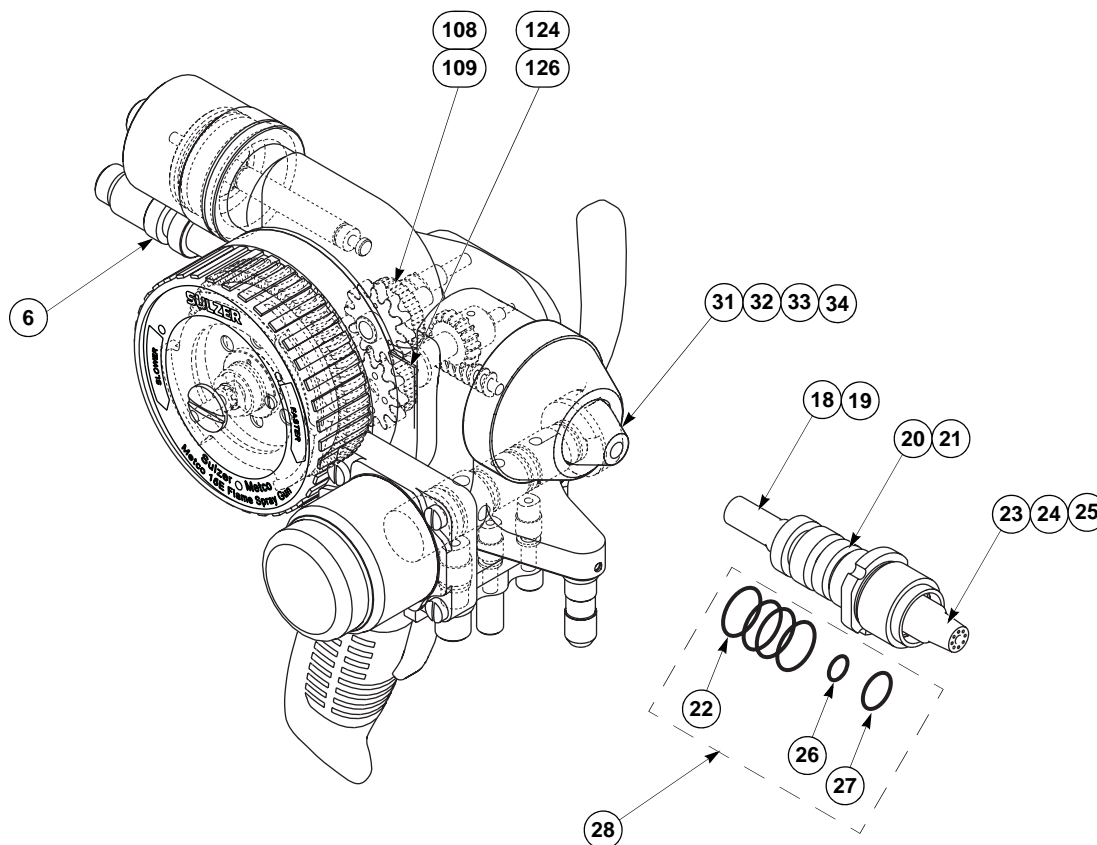
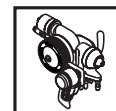
Parts recommended in order to guarantee maximum availability of component. This prevents downtime caused by delay in procurement.



### **Warranty Disclaimer**

Installing non-Sulzer Metco spare parts on Sulzer Metco equipment voids the product warranty.

# 1 List of Recommended Spare Parts for 16E / 16E-H / 16E-P / 16E-HT Spray Gun



16e\_cutaway

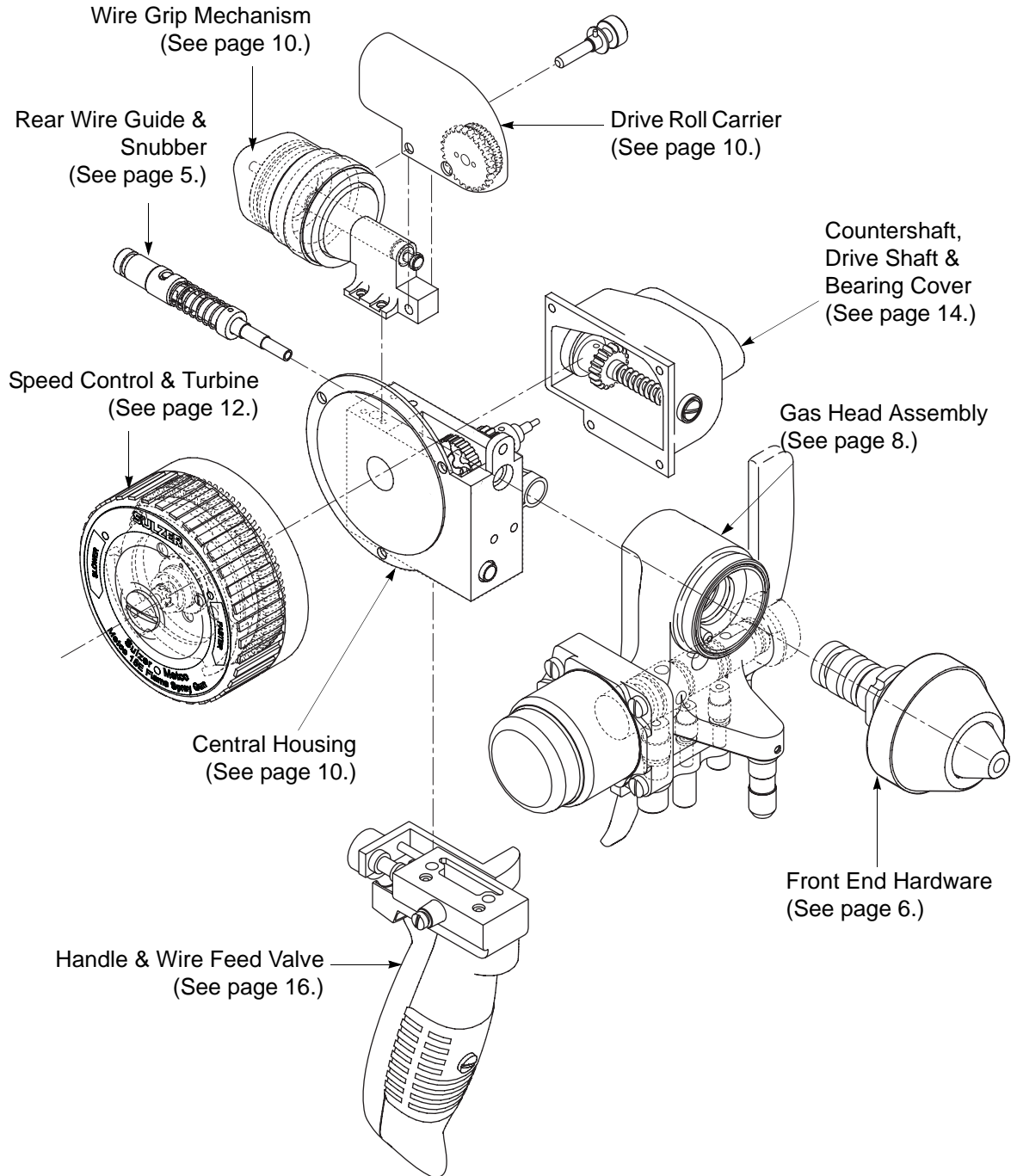
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Item No.	Description	Qty.	Cat.	Catalog No.	Order No.
6	Snubber Roller	1	C	7E242	1001443
18, 19	Front Wire Guide	1	C	See page 6.	
20, 21	Siphon Plug Assembly	1	C	See page 6.	
22	Siphon Plug O-rings (pkg. 4)	4	C	11E14	1000143
23, 24	Nozzle	1	C	See page 6.	
26	Nozzle O-ring, Small (pkg. 2)	1	W	11E109	1004714
27	Nozzle O-ring, Large (pkg. 2)	1	W	11E108	1000138
28	Siphon Plug & Nozzle Reseal Kit (incl. items 22, 26&27)	1	W	11E190	1000152
31 – 34	Air Cap	1	C	See page 6.	
108, 109	Upper Drive Roll	1	C	See page 10.	
124, 126	Lower Drive Roll	1	C	See page 10.	
204	Krytox®	1	C	16E97041	1070061
205	Gearlube (pkg. 3)	1	C	12E110	1000245

## 2 Parts List for 16E / 16E-H / 16E-P / 16E-HT Spray Gun

16E Hand Held Wire Gun	(16E)	1069185
16E-H High Speed Wire Gun	(16E-H)	1069186
16E-P Wire Gun - Propane	(16E-P)	1069187
16E-HT High-Throughput Wire Gun	(16E-HT)	1070667

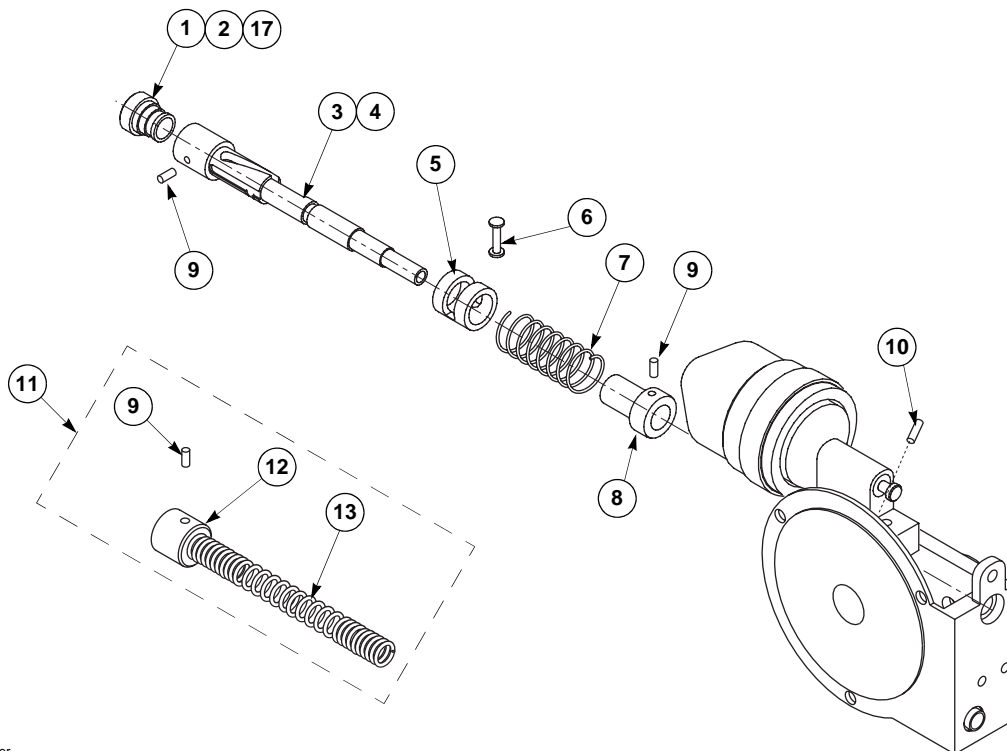
### 2.1 Overview



16e\_subassys

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**2.2 Rear Wire Guide and Snubber Assembly**



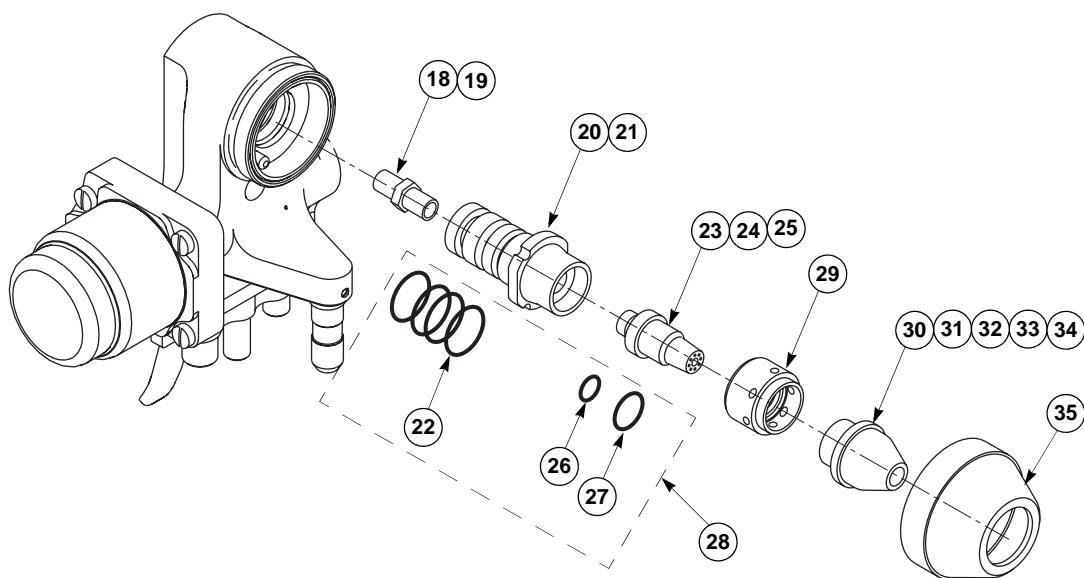
16e\_snubber

Item No.	Description	Qty.	Catalog No.	Order No.
1 <sup>A</sup>	Insert, 1/8-11 Ga.	1	10E187-18	1000095
2 <sup>B,C</sup>	Insert 3/16-1/8 Ga.	1	10E187-316	1000096
3 <sup>A</sup>	Rear Snubbing Wire Guide, 1/8-11GA	1	12E147	1004735
4 <sup>B,C</sup>	Rear Snubbing Wire Guide, 3/16-1/8	1	11E188	1000151
5	Snubber Spring Housing	1	7E243	1001444
6	Roller	1	7E242	1001443
7	Compression Spring	1	7E245	1001445
8	Spring Retainer	1	11E241	1000163
9	Hex Set Screw, M4 X 5	3	11E67	1000184
10	Hex Set Screw, M4 X 10	1	11E25	1000164
11	Strain Relief Assembly	1	12E143	1000250
12	Bushing	1	12E144	1000251
13	Spring	1	10E163	1000090
<b>Optional Snubbers</b>				
14	Wire Snubber Assembly, 1/8-11 Ga.	1	12E118-18	1000247
15	Wire Snubber Assembly, 3/16-1/8	1	11E118	1000139
16	Wire Snubber Assembly, 15 Ga.	1	14E118-15	1000246
17	Wire Guide - Small Gauge	1	14E54075	1041478

- A. 16E
- B. 16E-H & 16E-HT
- C. 16E-P

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**2.3 Front End Hardware**



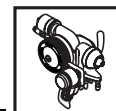
16e\_frontend

Item No.	Description	Qty.	Catalog No.	Order No.
18 <sup>A</sup>	Front Wire Guide (1/8" & 11 Ga.)	1	12E23-18	1000258
19 <sup>B,C,D</sup>	Front Wire Guide (3/16" & 1/8")	1	11E23	1000160
20 <sup>A,B</sup>	Siphon Plug, Acetylene <i>(incl. item 22)</i>	1	12E2-5	1000259
21 <sup>C,D</sup>	Siphon Plug, Propane / MPS <i>(incl. item 22)</i>	1	12E2-6	1000260
22	O-Ring, Black Viton, 0.676 x 0.07 in <i>(pkg. 4)</i>	4	11E14	1000143
23 <sup>A,B</sup>	Nozzle, Acetylene, 1/8" <i>(incl. items 26&amp;27)</i>	1	12E7-48	1000290
24 <sup>C,D</sup>	Nozzle, Propane, 3/16" <i>(incl. items 26&amp;27)</i>	1	12E7-43	1000286
25 <sup>C,D</sup>	Nozzle, Propane, 1/8" <i>(incl. items 26&amp;27)</i>	1	12E7-49	1000291
26	O-Ring, Black Viton, 0.270 x 0.07 in <i>(pkg. 2)</i>	1	11E109	1004714
27	O-Ring, Black Viton, 0.551 x 0.07 in <i>(pkg. 2)</i>	1	11E108	1000138
28	Siphon Plug & Nozzle Reseal Kit <i>(incl. items 22, 26&amp;27)</i>	1	11E190	1000152
29	Nozzle Nut	1	12E6	1000270
30 <sup>A,C</sup>	Air Cap, C	1	Y3-C	1002413
31 <sup>A,C,D</sup>	Air Cap, EC	1	8E3-EC	1001570
32 <sup>B,D</sup>	Air Cap, CH, Non Load	1	3K3-CH	1000664
33 <sup>C,D</sup>	Air Cap, EA	1	3K3-EA	1000666
34 <sup>C,D</sup>	Air Cap, AH, Non Load	1	3K3-AH	1000662
35	Air Cap Body	1	11E1	1000134

- A. 16E
- B. 16E-H
- C. 16E-P
- D. 16E-HT

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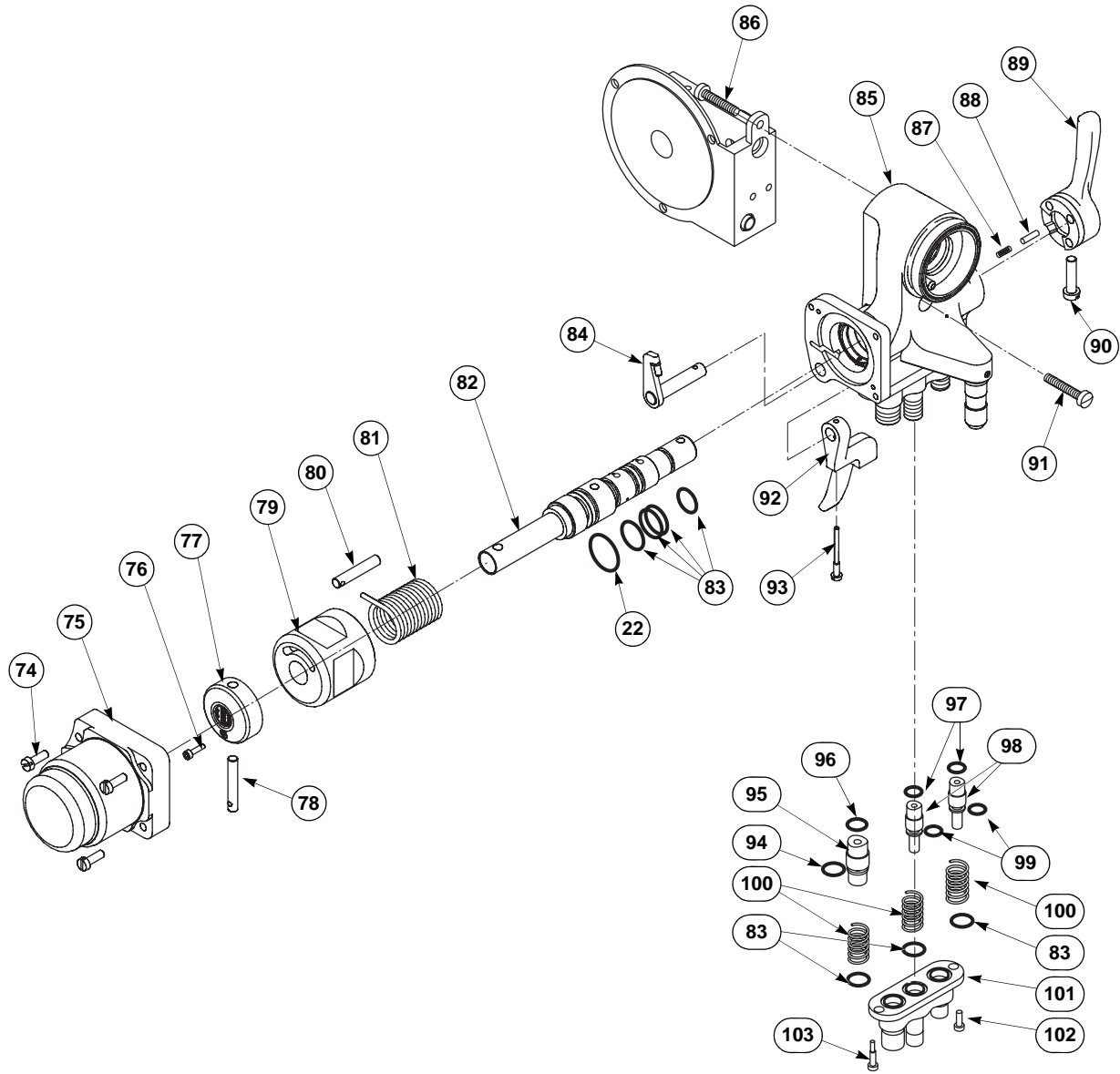
**2.3.1 Optional Front End Parts and Packages (Not Illustrated)**



Item No.	Description	Catalog No.	Order No.
<b>Wire Guide</b>			
36	Front Wire Guide (15-20 Ga.)	12E23-15	1000257
<b>Siphon Plug</b>			
37	Small Gauge <i>(incl. item 22)</i>	12E2-7	1000261
38	Propane / MPS, Small Gauge <i>(incl. item 22)</i>	12E2-8	1000262
39	Acetylene, 3/16" <i>(incl. items 19, 20, 22, 29, &amp; 60.)</i>	12E200-1	1000255
40	Acetylene, 1/8" & 11 Ga. <i>(incl. items 18, 20, 22, 23, &amp; 29.)</i>	12E200-2	1000256
<b>Nozzle (Includes o-rings, items 26 &amp; 27.)</b>			
41	5/32" Acetylene	14E7-51	1004756
42	3/16" Acetylene	12E7-42	1000285
43	11 Ga. Acetylene	12E7-35	1000280
44	15 Ga. Acetylene	12E7-29	1000275
45	5/32" Propane	14E7-52	1000320
46	11 Ga. Propane	12E7-37	1000282
47	15 Ga. Propane	12E7-31	1000277
48	3/16" MPS	12E7-44	1031129
49	1/8" MPS	12E7-25	1000272
50	11 Ga. MPS	12E7-39	1004743
51	15 Ga. MPS	12E7-33	1000279
52	3/16" Acetylene (Non-Load)	12E7-45	1000287
53	1/8" Acetylene (Non-Load)	12E7-26	1000273
54	11 Ga. Acetylene (Non-Load)	12E7-36	1000281
55	15 Ga. Acetylene (Non-Load)	12E7-30	1000276
56	3/16" Propane (Non-Load)	12E7-46	1000288
57	1/8" Propane (Non-Load)	12E7-27	1000274
58	11 Ga. Propane (Non-Load)	12E7-38	1000283
59	15 Ga. Propane (Non-Load)	12E7-32	1000278
60	3/16" MPS (Non-Load)	12E7-47	1000289
61	1/8" MPS (Non-Load)	12E7-28	1031126
62	11 Ga. MPS (Non-Load)	12E7-40	1031128
63	15 Ga. MPS (Non-Load)	12E7-34	1031127
64	11 Ga. Sprabond	12E7-41	1000284
<b>Air Cap</b>			
65	AM	3K3-AM	1000663
66	CHM Non Load	3K3-CHM	1000665
67	JH Non Load	3K3-JH	1000667
68	MH Non Load	3K3-MH	1000668
69	J	4E3-J	1000835
70	M	4E3-M	1000836
71	CD Fan Spray	4E4-CD	1000841
72	AB Fan Spray	Y4-AB	1002414

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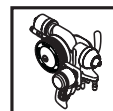
## 2.4 Gas Head Assembly



16e\_gas\_head

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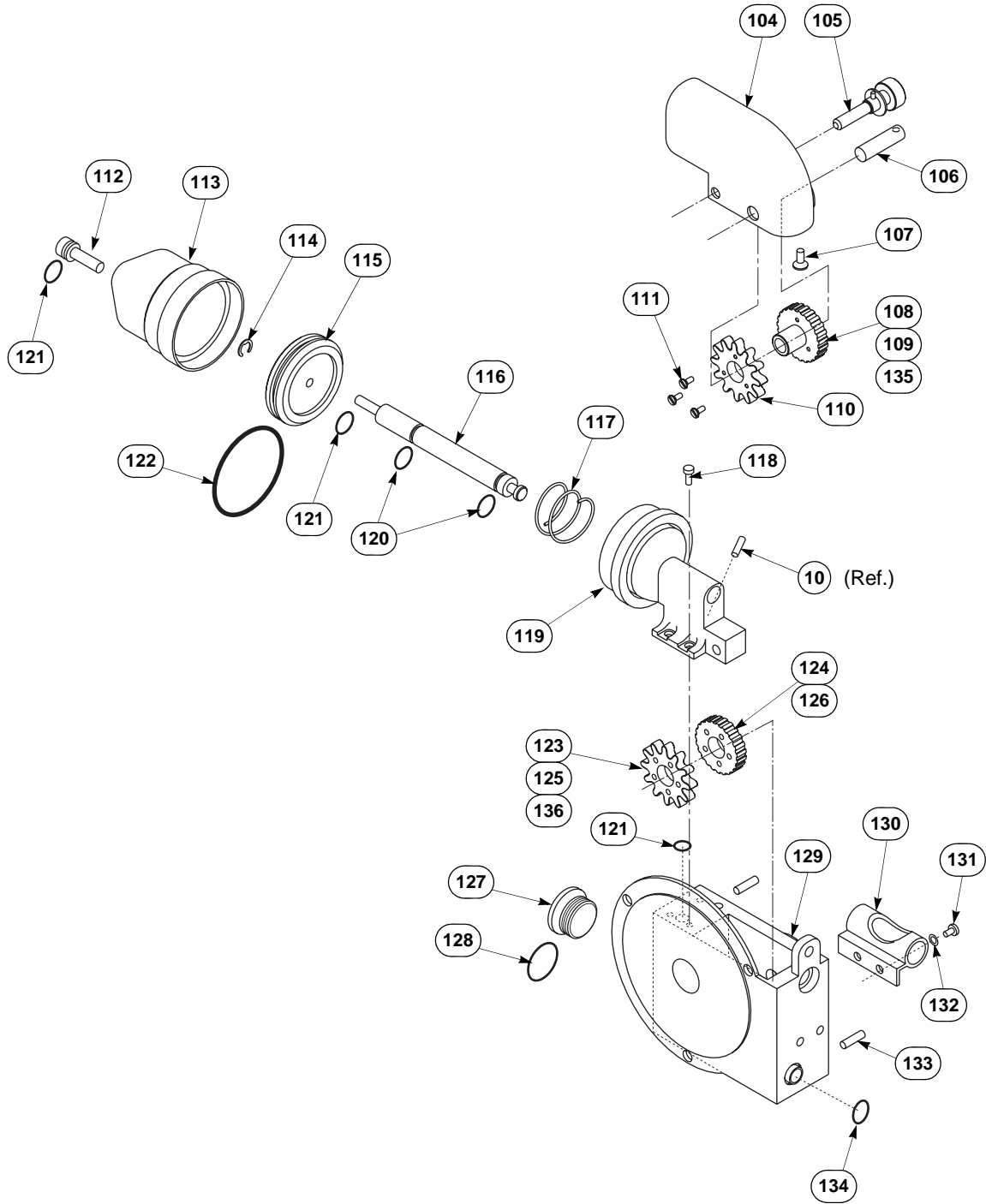




Item No.	Description	Qty.	Catalog No.	Order No.
73	16E Gas Head Assembly <i>(Includes items 74-103.)</i>	1	16E93619	1069259
74	Screw, M4 x 12 mm	3	16E96543	1070401
75	Torsion Ring Cover	1	16E95791	1069272
76	Screw, M2.5 x 10mm	1	16E94199	1069269
77	End Cap	1	16E94186	1070404
78	End Cap Pin	1	16E95740	1069268
79	Torsion Ring	1	16E94190	1069264
80	Spring Bushing	1	16E94188	1069271
81	Torsion Spring	1	16E95743	1069267
82	Valve Core <i>(incl. items 22 &amp; 83)</i>	1	16E93647	1069266
22	O-Ring, Black Viton, 0.676 x 0.07 in <i>(pkg. 4)</i>	1	11E14	1000143
83	O-Ring, Black Viton, 0.489 x 0.07 in	7	2-014V	1000359
84	Pawl & Shaft Assembly	1	16E95907	1069263
85	Gas Head Sub-assembly	1	16E93621	1069265
86	Screw, M5 X 16 <i>(pkg. 5)</i>	1	11E96	1000212
87	Compression Spring	1	3K317	1000660
88	Detent Pin	1	16E94194	1069260
89	Valve Handle	1	16E95750	1069270
90	Screw, M5 X 20mm <i>(pkg. 2)</i>	1	14E34884	1064020
91	Screw, M5 X 35 <i>(pkg. 5)</i>	2	11E97	1000213
92	Safety Handle	1	16E94195	1069261
93	Screw	1	16E95892	1069262
94	O-Ring, Buna-N, 0.301 X 0.070 <i>(pkg. 2)</i>	1	L186	1002023
95	Plunger, Air	1	10E166	1000091
96	O-Ring, PU, 0.239 x 0.70 in	1	3K305	1000656
97	O-Ring, Black Viton, 0.176 x 0.07 in <i>(pkg. 2)</i>	2	3K306	1000657
98	Plunger, Fuel Gas & Oxygen	2	3K303	1000654
99	O-Ring, Buna, 0.239 x 0.07 in	2	4EFC56	1000861
100	Compression Spring <i>(pkg. 3)</i>	3	3K307	1000658
101	Hose Block	1	10E176	1000092
102	Screw, M6 x 0.312	1	11E157	1000147
103	Screw, M6 x 0.333	1	11E179	1000149

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## 2.5 Wire Grip Mechanism, Drive Rolls and Central Housing



16e\_wire\_drive

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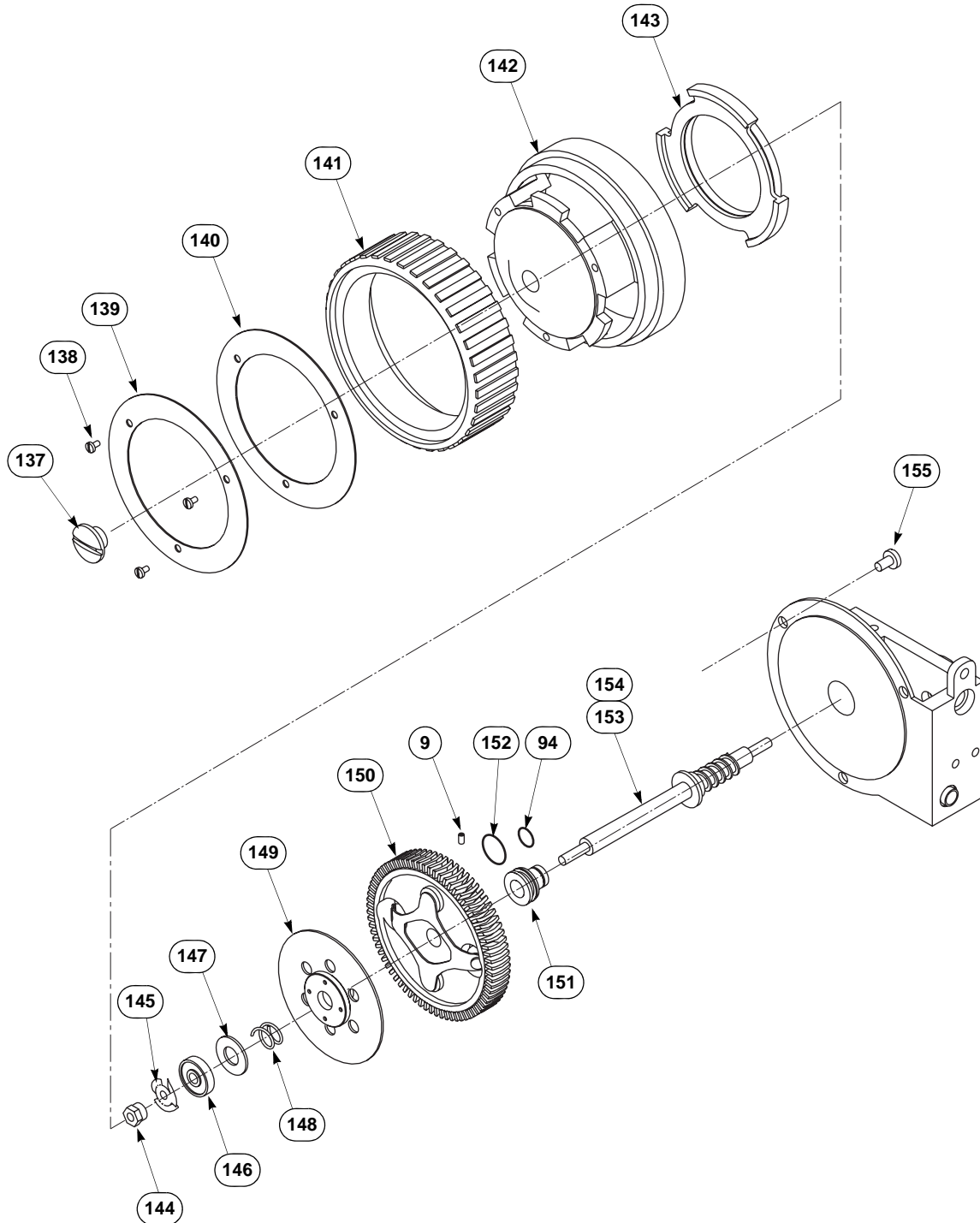


Item No.	Description	Qty.	Catalog No.	Order No.
104	Drive Roll Carrier	1	11E136	1000142
105	Pivot Pin	1	8E30	1001568
106	Drive Roll Axle	1	11E37	1000174
107	Screw <i>(pkg. 5)</i>	1	11E26	1000165
108 <sup>A</sup>	Upper Drive Roll, 1/8-15 Ga.	1	12E32-18	1000264
109 <sup>B,C</sup>	Upper Drive Roll, 3/16-1/8	1	11E32	1000169
110	Upper Drive Gear	1	11E33	1000171
111	Screw	3	11E34	1000173
112 <sup>D</sup>	Screw, 10-32 X 1/2	1	7E93	1001447
113 <sup>D</sup>	Cylinder	1	14E209	1000314
114 <sup>D</sup>	Retaining Ring, 0.187	1	7E189	1001439
115 <sup>D</sup>	Piston	1	14E207	1000312
116 <sup>D</sup>	Piston Rod	1	7E138	1001437
117 <sup>D</sup>	Spring	1	7E177	1001438
118 <sup>D</sup>	Screw, M4 X 10 <i>(pkg. 3)</i>	3	11E127	1000140
119 <sup>D</sup>	Support Block	1	11E206	1000159
120	O-Ring, Buna, 0.208 x 0.07 in <i>(pkg. 3)</i>	2	7E129	1001434
121	O-Ring, Buna, 0.176 x 0.07 in <i>(pkg. 3)</i>	3	K180	1028632
122 <sup>D</sup>	O-Ring, Buna, 0.296 x 0.139 in <i>(pkg. 2)</i>	1	14E208	1000313
123 <sup>A</sup>	Lower Drive Gear	1	4E36	1000833
124 <sup>A</sup>	Lower Drive Roll, 1/8 - 11 Ga.	1	4E35-18	1000832
125 <sup>B,C</sup>	Lower Drive Gear, 3/16 - 1/8	1	5E36	1001104
126 <sup>B,C</sup>	Lower Drive Roll, 3/16 - 1/8	1	5E35-316	1001103
127	Oil Sight Plug	1	11E10	1000135
128	O-Ring Buna 0.551x0.07 in	1	11E49	1000175
129	Central Housing <i>(incl. items 121 &amp; 130-134)</i>	1	14E59	1000318
130	Housing Pump	1	4E60	1000845
131	Screw, 6-32 X 9/32 <i>(pkg. 5)</i>	2	11E61	1030599
132	Lock Washer <i>(pkg. 6)</i>	2	4E62	1000847
133	Dowel Pin	2	4E63	1000848
134	O-Ring Buna 0.351x0.072 in	1	2KT13	1000503
<b>Optional Drive Rolls</b>				
135	Upper Drive Roller (Small Ga.)		12E32-18G	1000265
136	Lower Drive Roll 15 Ga.		4E35-15	1000831

- A. 16E
- B. 16E-H & 16E-HT
- C. 16E-P
- D. Not used on 16E-HT. See "Manual Wire Grip Mechanism" on page 17.

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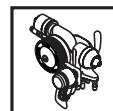
## 2.6 Speed Control and Turbine



16e\_wire\_drive

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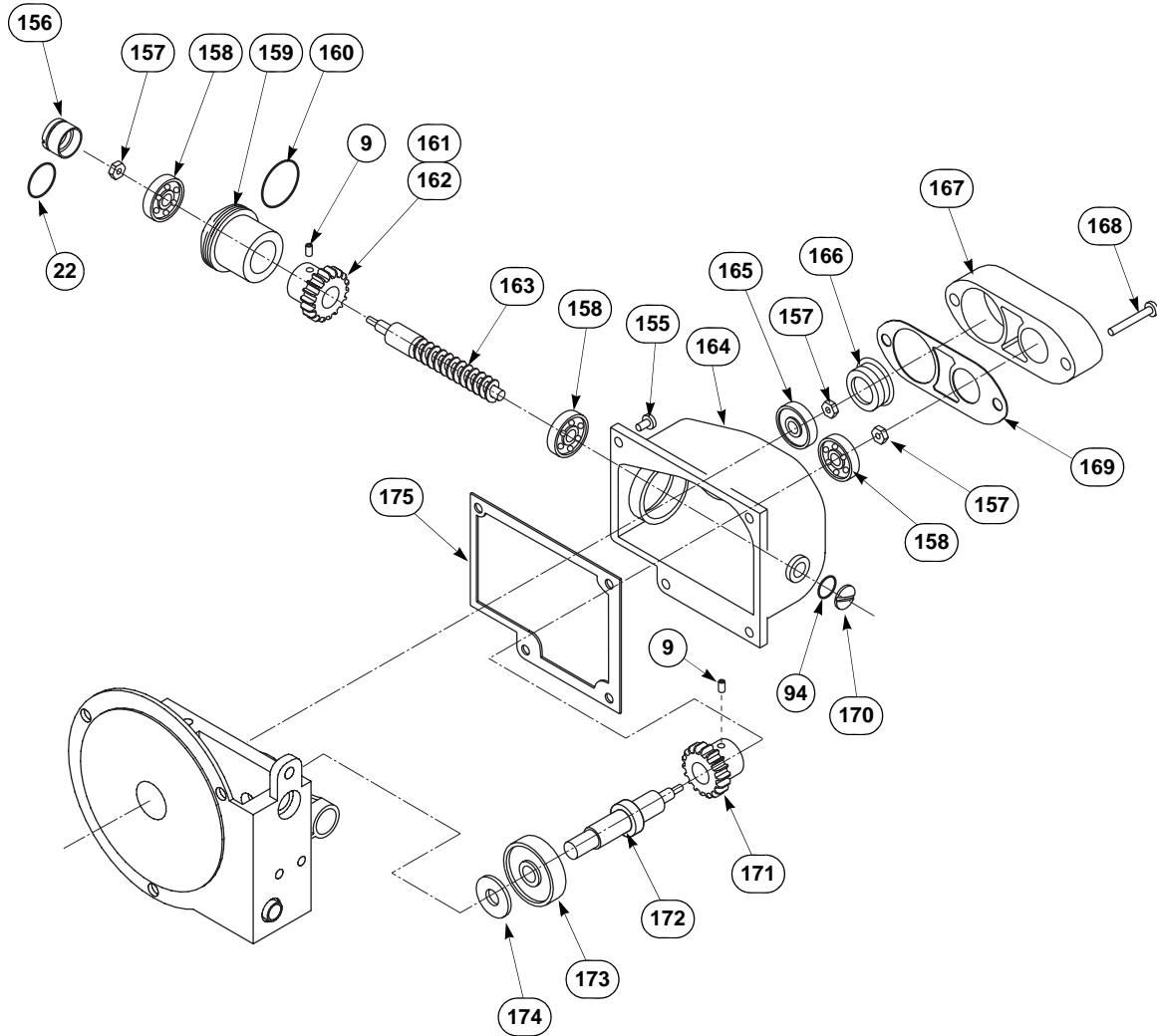
Item No.	Description	Qty.	Catalog No.	Order No.
9	Hex Set Screw, M4 X 5	1	11E67	1000184
94	O-Ring, Buna-N, 0.301 X 0.070 <i>(pkg. 2)</i>	1	L186	1002023
137	Plug	1	11E50	1000177
138	Screw, M3 X 5 <i>(pkg. 5)</i>	3	11E89	1000209
139	Nameplate	1	16E49570	1070438
140	Detent Spring	1	4E87	1000859
141	Control Ring	1	8E85	1001578
142	Turbine Cover	1	14E77	1000321
143	Spider Assembly	1	8E86	1001579
144	Shaft Bearing Retainer Nut	1	12E102	1000244
145	Finger Spring	1	8E64	1001574
146	Bearing	1	4E73	1000854
147	Washer	1	8E74	1001575
148	Brake Disc Return Spring	1	4E76	1000855
149	Disc Brake	1	8E78	1001576
150	Turbine Rotor	1	12E54	1000269
151	Turbine Seal	1	14E58074	1042894
152	O-Ring, Buna, 0.489 x 0.07 in <i>(pkg. 6)</i>	1	2M195	1000518
153 <sup>A,B</sup>	Turbine Shaft, Standard	1	12E92-S	1000294
154 <sup>C</sup>	Turbine Shaft, High Speed	1	12E92-H	1000293
155	Screw, M5 X 8 <i>(pkg. 10)</i>	3	11E53	1000178



- A. 16E
- B. 16E-P
- C. 16E-H & 16E-HT

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## 2.7 Countershaft, Drive Shaft and Bearings



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16e\_countershaft

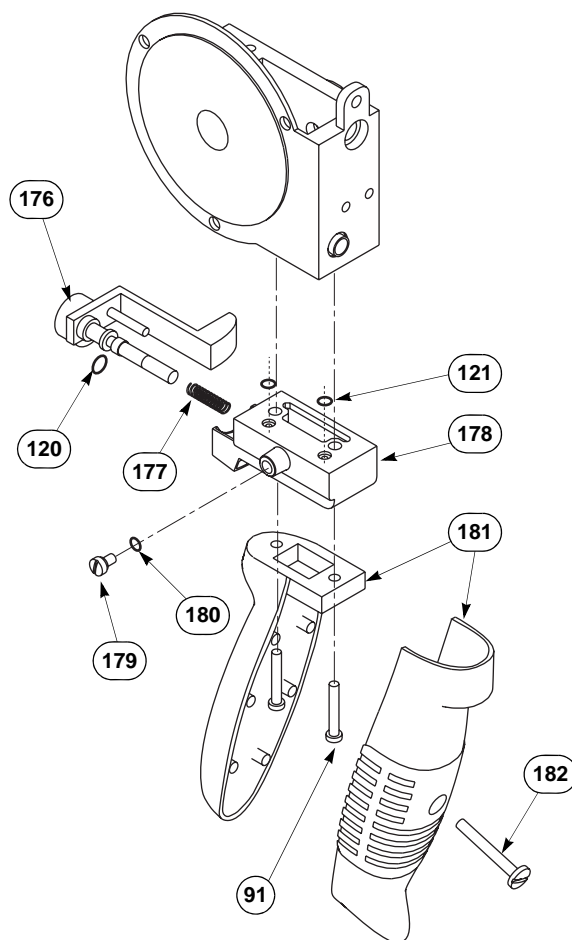


Item No.	Description	Qty.	Catalog No.	Order No.
9	Hex Set Screw, M4 X 5	1	11E67	1000184
22	O-Ring, Black Viton, 0.676 x 0.07 in (pkg. 4)	1	11E14	1000143
94	O-Ring, Buna-N, 0.301 X 0.070 (pkg. 2)	1	L186	1002023
155	Screw, M5 X 8 (pkg. 10)	4	11E53	1000178
156	Countershaft Plug	1	4E52	1000843
157	Nut, M5 X 0.80mm (pkg. 5)	3	11E84	1000207
158	Ball Bearing	3	4E83	1000857
159	Countershaft Bearing Retainer	1	4E51	1000842
160	O-Ring, Buna, 0.864 x 0.07 in (pkg. 3)	1	10E46	1000100
161 <sup>A,B</sup>	Countershaft Gear, Standard	1	12E93-S	1000296
162 <sup>C</sup>	Countershaft Gear, High Speed	1	12E93-H	1000295
163	Countershaft	1	11E91	1000210
164	Gear Cover	1	14E56	1000317
165	Ball Bearing	1	14E220	1000315
166	Bearing Follower	1	14E221	1015527
167	Bearing Cover	1	8E47	1005345
168	Screw, M5 X 20mm (pkg. 2)	2	14E34884	1064020
169	Bearing Cover Gasket	1	8E48	1001573
170	Plug	1	10E57	1004665
171	Drive Shaft Gear	1	11E66	1000183
172	Drive Shaft	1	11E65	1000182
173	Drive Shaft Bearing	1	4E69	1000852
174	Drive Shaft Seal	1	4E68	1000851
175	Gear Cover Gasket	1	4E55	1000844

- A. 16E
- B. 16E-P
- C. 16E-H & 16E-HT

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## 2.8 Handle and Wire Feed Valve



16e\_handle

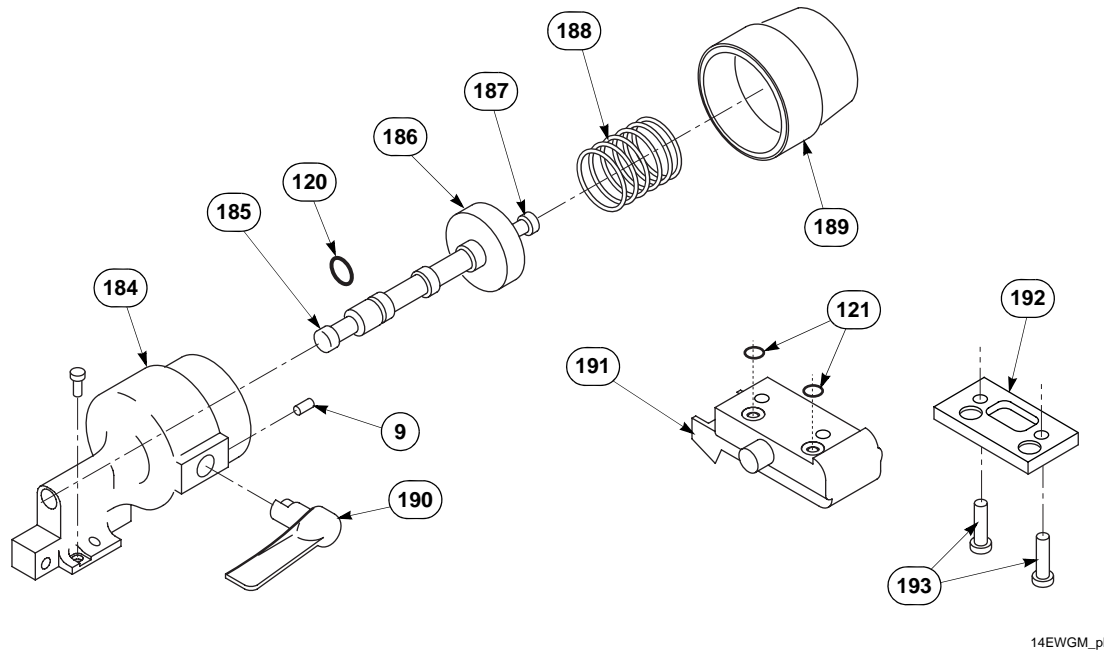
Item No.	Description	Qty.	Catalog No.	Order No.
91	Screw, M5 X 35	(pkg. 5)	2	11E97 1000213
120	O-Ring, Buna, 0.208 x 0.07 in	(pkg. 3)	1	7E129 1001434
121	O-Ring, Buna, 0.176 x 0.07 in	(pkg. 3)	2	K180 1028632
176 <sup>A</sup>	Valve Shaft		1	11E131 1000141
177 <sup>A</sup>	Valve Shaft Spring		1	9E132 1001615
178 <sup>A</sup>	Valve Block		1	11E150 1000146
179 <sup>A</sup>	Cam Follower	(incl. item 180)	1	7E133 1001435
180 <sup>A</sup>	O-Ring, Buna, 0.128 x 0.05 in	(pkg. 2)	1	7E134 1001436
181	Handle Assembly		1	5P627 1001186
182	Screw, 10-32 X 1-1/4	(pkg. 4)	1	7M27 1032348

A. Not used on 16E-HT. See "Manual Wire Grip Mechanism" on page 17.



**2.8.1 Manual Wire Grip Mechanism**

The 14EWGM Manual Wire Grip Mechanism is standard on the 16E-HT. It is optional on the 16E, 16E-H and 16E-P. Refer also, to Accompanying Instructions, AI 43627.



14EWGM\_pl

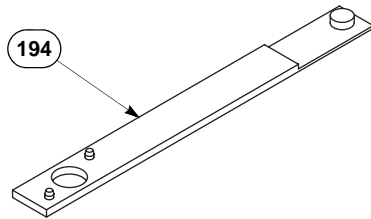
Item No.	Description	Qty.	Catalog. No.	Order No.
183	Wire Grip Mechanism <i>(Includes following items:)</i>		14EWGM	1000324
9	Hex Set Screw, M4 X 5	1	11E67	1000184
120	O-Ring, Buna, 0.208 x 0.07 in <i>(pkg. 3)</i>	1	7E129	1001434
121	O-Ring, Buna, 0.176 x 0.07 in <i>(pkg. 3)</i>	2	K180	1028632
184	Support Block	1	12E139	1004733
185	Push Rod	1	12E123	1004731
186	Cam Follower	1	12E134	1000248
187	Locking Screw	1	12E131	1006348
188	Compression Spring	1	8E152	1005339
189	Spring Cap	1	12E132	1004732
190	Cam Assembly	1	12E135	1000249
191	Handle Spacer Block	1	16E96871	1070403
192	Spacer Plate <i>(14E only; not used on 16E.)</i>	1	14EWGM54947	1065610
193	Screw <i>(14E only; not used on 16E.)</i>	2	11E31	1000167

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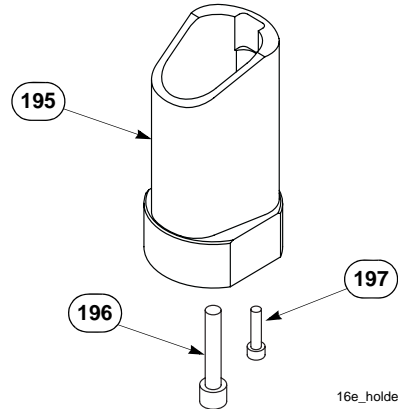
### 3 Additional Equipment

#### 3.1 Tools and Spares

(Supplied with spray gun.)



16e\_wrench

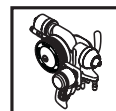


16e\_holder

Item No.	Description	Qty.	Catalog. No.	Order No.
28	Siphon Plug & Nozzle Reseal Kit <i>(incl. items 22, 26 &amp; 27)</i>	1	11E190	1000152
194	Drive Roll And Spanner Tool	1	14E55810	1000316
195	Gun Holder <i>(incl. items 196 &amp; 197)</i>	1	16E99163	1072072
196	Screw, M10 X 40 mm	1	02002001040	1054774
197	Screw, M6 X 16 mm <i>(pkg. 4)</i>	4	10MB73	1030553
198	Hex Wrench, 3 mm	1	11E140	1000144
199	Hex Wrench, 2 mm	1	11E102	1000137
200	Hex Wrench, 2.5 mm	1	16E97045	1070402
201	Driver Nut, M5	1	11E100	1000136
202	Wire Cleaning Kit	1	4E114	1000817
203	Round File Lighter	1	4E101	1000813
204	Krytox®	1	16E97041	1070061
205	Gearlube (1oz. Bottle) <i>(pkg. 3)</i>	1	12E110	1000245
206	Ear Plug (2 Plug Package)	6	DJ292	1001833
207	Eye Protectors, Shade 5 Lens	1	10E193	1000097
208	Earmuff-Hearing Protectors	1	DJ294	1035521

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### 3.2 Optional Equipment



Item No.	Description	Qty.	Catalog. No.	Order No.
209	Wire Feed Lubricator Pads	—	LCAE56094	1002029
210	Turbine Cover Repair Kit <i>(includes the following items:)</i>	—	14ERK	1031432
211	Gasket Sealant (4 fl. oz. Can)	1	14E54950	1031434
142	Turbine Cover	1	14E77	1000321
146	Bearing	1	4E73	1000854
164	Gear Cover	1	14E56	1000317
165	Ball Bearing	1	14E220	1000315
169	Bearing Cover Gasket	1	8E48	1001573
174	Drive Shaft Seal	1	4E68	1000851
175	Gear Cover Gasket	1	4E55	1000844
<b>Spray Gun Extensions</b>				
	1 – Foot Extension	—	3XT-1	1000762
	2 – Foot Extension	—	3XT-2	1000771
	3 – Foot Extension	—	3XT-3	1000776

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### 3.3 Hoses, Adapters and Flashback Arrestors

(Ordered separately.)

Item No.	Description	Qty.	Catalog. No.	Order No.
212	6H Hose Package (4.6 m / 15') <i>(3GF/3AF to gun)</i>	—	6H	1001317
213	Twin Oxygen and Acetylene Hose (Green/Red)	1	6H40	1001318
214	Air Hose (Black)	1	6H50	1001319
215	6HEX Hose Package (4.6 m / 15') <i>(3GF/3AF to gun)</i>	—	6HEX	1001320
216	Oxygen Hose (Blue)	1	6HEX54978	1001321
217	Acetylene Hose (Red)	1	6HEX55000	1001322
218	Propane Hose (Orange)	1	6HEX54990	1068294
214	Air Hose (Black)	1	6H50	1001319
219	7H Hose Package (10.7 m / 35') <i>(3GF/3AF to gun)</i>	—	7H	1033681
220	Twin Oxygen and Acetylene Hose (Green/Red)	1	7H40	1032254
221	Air Hose (Black)	1	7H50	1001451
222	7HEX Hose Package (10.7 m / 35') <i>(3GF/3AF to gun)</i>	—	7HEX	1001453
223	Oxygen Hose (Blue)	1	7HEX54984	1001454
224	Acetylene Hose (Red)	1	7HEX55001	1001455
225	Propane Hose (Orange)	1	7HEX54991	1018741
226	Air Hose (Black)	1	7H50	1001451
227	8H Hose Package (1.2 m / 4') <i>(regulators to 3GF)</i>	—	8H	1032414
228	Oxygen Hose	1	GF5	1022314
229	Fuel Gas Hose	1	GF6	1022315
230	8HEX Hose Package (1.2 m / 4') <i>(regulators to 3GF)</i>	—	8HEX	1001581
231	Oxygen Hose (Blue)	1	8HEX54992	1020473
232	Fuel Hose (Red)	1	8HEX54998	1032415
233	Propane Hose (Orange)	1	—	—
234 <sup>A</sup>	Fuel Hose (Orange; made to order) <i>(flowmeter to 7HEX)</i>	—	11HEX51292CTO-XX	1068432
235 <sup>A</sup>	Oxygen Hose (Blue; made to order) <i>(flowmeter to 7HEX)</i>	—	11HEX51287CTO-XX	1068433
236 <sup>A</sup>	Fuel Hose (Black; made to order) <i>(flowmeter to 7HEX)</i>	—	DJF10CTO-XX	1050386
237 <sup>A</sup>	Oxygen Hose (Blue; made to order) <i>(flowmeter to 7HEX)</i>	—	DJF20CTO-XX	1050385
238 <sup>A</sup>	Air Hose (Black; made to order) <i>(flowmeter to 7HEX)</i>	—	PB30CTO-XX	1037169
239 <sup>A</sup>	Oxygen / Air Hose Adapter Fitting, RH	—	14E90183	1068426
240 <sup>A</sup>	Fuel Hose Adapter Fitting, LH	—	14E94547	1068427
241 <sup>A</sup>	Oxygen Flashback Arrestor	—	DJ82	1001857
242 <sup>A</sup>	Fuel Gas Flashback Arrestor	—	DJ81	1001856

A. Used only with 16E-HT.

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